



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7810

Job Sheet 213657



Part No: 647.7810

Job Qty: 12 pcs *20 pcs 7x*

Part Name: Bracket A



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/20

Job Tracking No:

Due Date: 11/6/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev: A RQ 15.08.06 Verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
100	Bandsaw - 1	12 pcs		10/26/20	0.00	0.38	Bandsaw - 1		33 9-89	<i>20/10/30</i>
110	HAAS 4 Axis - B4B	12 pcs		10/27/20	0.30	10.26	HAAS - 1 - B4B			
							HAAS - 2 - B4B		DAS	
							HAAS - 3 - B4B		33	<i>20/10/30</i>
							HAAS - 4 - B4B		9-89	
120	QC 2	12 pcs		10/27/20	0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33		DAS	
							QC 2 - 35		33	<i>20/10/30</i>
							QC 2 - 39		9-89	
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
							QC 2 - 62			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S309558



Part: 647.7810

Job No: 213657

Serial No/Batch: S309558

Revision: Rev A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/30/20

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					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
130	QC 8	12 pcs	10/27/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	20/10/30
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
140	Outsource - 4 - Anodize	12 pcs	11/6/20		ATG001-VC	8
150	Packaging 2-1 - Receive - B4B	12 pcs	11/6/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 -	

				B4B		
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
				Packaging 2 - 18 - B4B		
				Packaging 2 - 19 - B4B		
				Packaging 2 - 20 - B4B		
				Packaging 2 - 21 - B4B		
				Packaging 2 - 22 - B4B		
				Packaging 2 - 23 - B4B		
				Packaging 2 - 24 - B4B		
				Packaging 2 - 25 - B4B		
				Packaging 2 - 26 - B4B		
				Packaging 2 - 27 - B4B		
				Packaging 2 - 28 - B4B		
				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
				Packaging 2 - 37 - B4B		
155	QC 6	12 pcs	11/6/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS
					QC 6 - 40	81
					QC 6 - 81	9-89
					QC 6 - 82	
180	Packaging 3-1 - Stock - B4B	12 pcs	11/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	NOV 17 2020 80
					Packaging 3 - 4 - B4B	CCKOMMA 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
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					Packaging 3 - 9 - B4B						
					Packaging 3 - 10 - B4B						
					Packaging 3 - 11 - B4B						
					Packaging 3 - 12 - B4B						
					Packaging 3 - 13 - B4B						
					Packaging 3 - 14 - B4B						
					Packaging 3 - 15 - B4B						
					Packaging 3 - 16 - B4B						
					Packaging 3 - 17 - B4B						
					Packaging 3 - 18 - B4B						
					Packaging 3 - 19 - B4B						
					Packaging 3 - 20 - B4B						
					Packaging 3 - 21 - B4B						
					Packaging 3 - 22 - B4B						
					Packaging 3 - 23 - B4B						
					Packaging 3 - 24 - B4B						
					Packaging 3 - 25 - B4B						
					Packaging 3 - 26 - B4B						
					Packaging 3 - 27 - B4B						
					Packaging 3 - 28 - B4B						
					Packaging 3 - 29 - B4B						
					Packaging 3 - 30 - B4B						
					Packaging 3 - 31 - B4B						
					Packaging 3 - 32 - B4B						
					Packaging 3 - 33 - B4B						
					Packaging 3 - 34 - B4B						
					Packaging 3 - 35 - B4B						
					Packaging 3 - 36 - B4B						
					Packaging 3 - 37 - B4B						
					190 QC 21 - SA	12 pcs	11/6/20	0.00	0.00	QC 21 - SA - 21	DAS 21 NOV 17 2020
										QC 21 - SA - 70	
										QC 21 - SA - 9	
										QC 21 - SA - 77	
										QC 21 - SA - 28	
					Part Op 100 - (Bandsaw) Cut Blank at 10.313"						
					Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FB408						
					120 - (QC2- Inspect parts off machine FAI/FAIB)						

- 130 - (QC8- Inspect parts - second check)
 140 - Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 155 - (QC6- All purchased or subcontracted products)
 180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S6.000X0.250	7075-T6S Sheet 6" Thick Plate X 0.25" Wide	10.3080 ft (.859 ea)	100-Bandsaw - 1	5308 106

10.389

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S6.000X0.250	10	21	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket A	0.090inches $\pm$ 0.005	0.095 0.085		
2	Bracket A	45.000inches $\pm$ 0.500	45.500 44.500		
3	Bracket A	0.255inches $\pm$ 0.005	0.260 0.250		
4	Bracket A	9.810inches $\pm$ 0.010	9.820 9.800		
5	Bracket A	0.260inches $\pm$ 0.010	0.270 0.250	Radius	
6	Bracket A	29.900Degrees $\pm$ 0.500	30.400 29.400	Angle	
7	Bracket A	3.671inches $\pm$ 0.005	3.676 3.666		
8	Bracket A	16.900Degrees $\pm$ 0.500	17.400 16.400	Angle	
9	Bracket A	9.463inches $\pm$ 0.005	9.468 9.458		
10	Bracket A	100.000Degrees $\pm$ 0.500	100.500 99.500	Angle	
11	Bracket A	18.700Degrees $\pm$ 0.500	19.200 18.200	Angle	
12	Bracket A	9.092inches $\pm$ 0.002	9.094 9.090		
13	Bracket A	3.332inches $\pm$ 0.002	3.334 3.330		
14	Bracket A	7.300inches $\pm$ 0.002	7.302 7.298		
15	Bracket A	0.397inches $\pm$ 0.002	0.399 0.395		
16	Bracket A	2.575inches $\pm$ 0.002	2.577 2.573		
17	Bracket A	2.475inches $\pm$ 0.002	2.477 2.473		
18	Bracket A	0.500inches $\pm$ 0.002	0.502 0.498		
19	Bracket A	0.400inches $\pm$ 0.002	0.402 0.398		

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB047536**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047536

PO Date: 11/4/20

Due Date: 11/6/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	213437	647.1713	647.1700 Rev.F	Spacer : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E	Firmed - X50		11/9/20	50 pcs	0 pcs	50 pcs	\$4.73/pcs	\$236.50
NOV 10 2020												
Line Item Note: Rush												
3	213433	647.1612	647.1600 Rev A	Splice Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG, black anodize and prime as per dwg 647.1612 Rev. A	Firmed - X44		11/9/20	44 pcs	0 pcs	44 pcs	\$7.38/pcs	\$324.72
NOV 10 2020												
Line Item Note: Rush												
4	214408	647.1710	647.1700 Rev.F	Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed - X12		11/9/20	12 pcs	0 pcs	12 pcs	\$30.73/pcs	\$368.76
NOV 12 2020												
Line Item Note: Rush												
5	213657	647.7810	647.7800 Rev A	Bracket A : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed - X20		11/9/20	20 pcs	0 pcs	20 pcs	\$14.98/pcs	\$299.60
NOV 12 2020												
Line Item Note: Rush												
6	213436	647.1712	647.1700 Rev.F	Gusset : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 647.1700 Rev. E	Firmed - X32		11/9/20	32 pcs	0 pcs	32 pcs	\$13.13/pcs	\$420.16
NOV 12 2020												
Line Item Note: Rush												



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PURCHASE ORDER POHB047536



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	214022	RBW109-3130-69-101-1	RBW109-3130-69-101 0	Pin (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	11/11/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
NOV 10 2020												
8	213991	646.3410	646.3400	LH Wiper Deflector - Various STC's Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per Dwg 646.3400	Firmed X10	-	11/11/20	10 pcs	0 pcs	10 pcs	\$11.18/pcs	\$111.80
NOV 12 2020												
9	213596	RBEL135M-2905-101-01	RBEL135M-2905-101 Rev 9	Case Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X6	-	11/11/20	6 pcs	0 pcs	6 pcs	\$4.94/pcs	\$29.64
NOV 10 2020												
10	213709	RBEL135M-2905-101-05	RBEL135M-2905-101 Rev 9	Top Cover Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	11/20/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
NOV 10 2020												
11	214009	RBEM210V4000103-	RBEM210V4000103-1 REV.1	Base -Issue P/O: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed X4	-	11/20/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
NOV 10 2020												
12	213710	RBEL135M-2905-101-09	RBEL135M-2905-101 Rev 9	Drive Pulley Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) - Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	11/20/20	4 pcs	0 pcs	4 pcs	\$4.94/pcs	\$19.76
NOV 10 2020												
13	214400	647.2010	647.2000 REV-N/C	Upper Strut Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed X12	-	11/20/20	12 pcs	0 pcs	12 pcs	\$12.38/pcs	\$148.56
NOV 10 2020												
14	214401	647.2011	647.2000 Rev N/C	Lower Strut - Various STC's Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed X12	-	11/20/20	12 pcs	0 pcs	12 pcs	\$13.88/pcs	\$166.56
NOV 10 2020												

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PURCHASE ORDER **POHB047536**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
15	214027	RBEM533V5000101-5	RBEM533V5000101 REV.1	Plug -Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2 As Per Dwg RBEM533V5000101-5 Rev. 1	Firmed	-	11/20/20	6 pcs	0 pcs	6 pcs	\$4.94/pcs	\$29.64
16	214431	647.7919	647.7900	Shim : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 - ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	11/20/20	14 Ea	0 Ea	14 Ea	\$12.43/Ea	\$174.02
											Grand Total: \$2,389.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921074

Date: 11-Nov-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 647.1710 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Batch/Lot#: 5306022 Job: 28403 PO: POHB047536		Rev: F Expiry Date: 13/08/22 Line: 4 \$30.73
20 ea	Part: 647.7810 Bracket A Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5306022 Job: 28404 PO: POHB047536		Rev: A Expiry Date: 13/08/22 Line: 5 DAS 81 9-80 \$14.78
32 ea	Part: 647.1712 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5306022 Job: 28405 PO: POHB047536		Rev: F Expiry Date: 13/08/22 Line: 6 \$13.13
Made in Canada.			

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921074

Date: 11-Nov-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
10 ea	Part: 646.3410 LH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5306022 Job: 28407 PO: POHB047536	Rev: N/C Expiry Date: 13/08/22 Line: 8	\$11.18
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>NOV 11 2020</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.